



Performance at a glance	Model uniber	Aouiliaghat	fre the		
Precision Inset	HF3571	4.0kW	W MF	No	< 79.0%
Precision I	HF905	5.0kW	W MF	No	< 79.0%
Precision II	HF907	7.0kW	W MF	Yes	< 79.0%
Precision III	HF910	10.0kW	W MF	Yes	< 79.0%

UK Mainland & Isle of Man
Hi-Flame Fireplace (UK) Ltd
Holmes Chapel Business Park
Manor Lane
Holmes Chapel
Cheshire CW4 8AF
sales@hi-flame.com

N. Ireland & Republic of Ireland
The Stove Yard
Kiltonga Industrial Estate
Old Belfast Road
Newtownards
County Down BT23 4TJ
sales@thestoveyard.com

www.hi-flame.com

©Hi-Flame Fireplace (UK) Ltd 2010 Horse Flame® and Precision are the original trading and registered names of Hi-Flame Fireplace (UK) Limited







Advanced Combustion Technology...

Welcome to a new generation of cleaner burning stoves.

WITH AN EVER INCREASING emphasis on maximising heat efficiencies and minimising harmful particle emissions Horse Flame® are proud to be at the cutting edge of stove design and wood burning development.

Our new *Precision* range of stoves has been engineered with advanced Clean Burn technology throughout to ensure that they're ultra-friendly to the environment.

With the success of our earlier *Horse Flame* range and the benefits brought by our Preheated Tertiary Air system, we decided it was important to pre-heat the Secondary Air on the *Precision* range too! This means that the temperature in the firebox can stay even hotter for longer and that the toxins, which most stoves on the market do not burn off, can be successfully eliminated to keep the flue gases hotter and therefore cleaner.

Why Steel? Why Cast iron? Why not both?

Modern steel stoves heat up quicker and start radiating heat to the room faster. When the fires starts to cool down the radiant heat starts to become less effective.

Traditional cast iron stoves take longer to build up their heat and in turn are slower at radiating heat to the room. However when the fire starts to cool down the radiant heat continues for some considerable time afterwards.

Our new *Precision* stoves utilise this mix of steel and cast iron like no other stoves on the market. We believe we are the first to use a steel body for faster heating and smoother lines in style, complemented with the radiant advantages of a solid cast iron lid and door. The heat sink created at the top of the *Precision* steel stove transfers the radiant energy into the cast iron lid to provide the best of both worlds.

Guaranteed Years O

CE Tested & Approved in Europe EN13240 Standard ISO 9001:2000 The 10kW Precision III double door stove (right) is supremely controllable and has a generously proportioned fire chamber to take logs of up to 400mm (16°)

The Precision II
(below) provides a great
view of the fire through
ts big picture window as
well as a strong visual
presence in the largest of
fire surrounds





The Precision Inset
(right) has been
designed to fit within
a standard British and
Irish fire opening with
the minimum of fuss.
Its classically simple
lines means that it will
look equally great in a
contemporary or
traditional fire
surround and with
its 5kW output you
don't have to
compromise on staying
warm just because it's
an inset stove



Precision I HF905



Performance and Sizes

Nominal output 5.0kW / 17,070BTU Minimum efficiency - wood < 79.0% Maximum CO emissions 0.3% Top or rear flue outlet (mm) 5" / 125 Log length (mm) 10" / 250 Stove net weight (Kg) 88.0 Dimensions H600 W450 D370 Height to centre of rear flue (mm) 430 From centre of top flue to back (mm) 150 Clearance to combustible materials (mm): Top **800** Sides **600** Rear **600**

Precision II HF907



Performance and Sizes

Nominal output 7.0kW / 23,890BTU Minimum efficiency - wood < 79.0% Maximum CO emissions 0.3% Top or rear flue outlet (mm) 6" / 150 Log length (mm) 14" / 350 Stove net weight (Kg) 119.0 H**740** W**535** D**440** Dimensions Height to centre of rear flue (mm) From centre of top flue to back (mm) 160 Clearance to combustible materials (mm): Top **800** Sides **800** Rear **800**

Precision III HF910

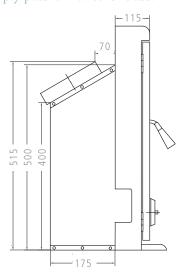


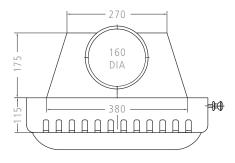
Performance and Sizes

Nominal output 10.0kW / 34,140BTU Minimum efficiency - wood < 79.0% Maximum CO emissions 0.3% 6" / 150 Top or rear flue outlet (mm) Log length (mm) 16" / 400 Stove net weight (Kg) 140.0 H**740** W**610** D**480** Dimensions Height to centre of rear flue (mm) 560 From centre of top flue to back (mm) 170 Clearance to combustible materials (mm): Top **800** Sides **800** Rear **800**

Precision Inset HF3571

THE PRECISION INSET'S classically simple lines means that it will look just as good in a contemporary or traditional fire surround and its Clean Burn combustion technology simply puts it in another class.





Performance and Sizes

Nominal output 5.0kW / 17.070BTU Minimum efficiency - wood < 79.0% Maximum CO emissions 0.3% Top flue liner outlet only (mm) 6" / 150 Log length (mm) 10" / 250 Stove net weight (Kg) 110.0 Sizes (mm) Fascia H605 W490 D95 Sizes (mm) Firebox H515 W380 D175 Minimum for flue to clear mantel (mm) 70 Clearance to combustible materials (mm): Top 800 Sides 500 Rear n/a

The Precision Inset has been specially designed to fit within a standard British and Irish fire opening

